

METAL MAN 555 T COMPACT SEAMLESS GUTTER MACHINE



Great Performance & Incredible Value



Shown with optional reel and footage counter

Englert Inc. brings in-plant manufacturing to the job site.

Introducing the Englert **Metal Man Series 555 T** portable gutter forming machine. This revolutionary gutter machine is the first of its kind – designed to fit in the back of any commercial vehicle and most small pick-up trucks. Now you can enjoy the same state-of-the-art features afforded you in the larger Metal Man Series gutter machines at an extremely affordable price. Its compact design and durable construction, featuring a separate polyurethane drive roller system, free floating rollers and chop style shear make the **Metal Man 555 T** gutter machine the ideal choice for gutter professionals everywhere.



INDEPENDENT FORMING STATION



POLYURETHANE DRIVE ROLLERS



EXIT DRIVE STATION



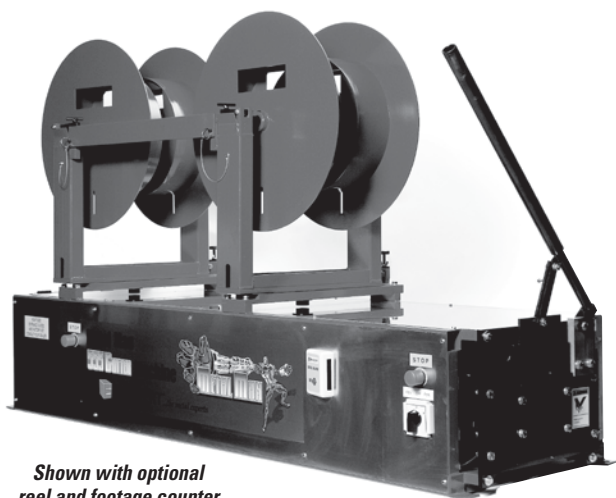
DRIVE TRAIN



CHOP STYLE SHEAR



METAL MAN 555 T GUTTER FORMING MACHINE



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Englert's Series 555 T K-Style Seamless Gutter Machine's separate polyurethane drive roller system drives all materials up to 24 gauge steel through the machine with ease. The polyurethane drive rollers are guaranteed for life against separation from the drive hubs under normal operating conditions.

Chromed free-floating forming rollers eliminate the excessive pressure common with conventional driven forming rollers. Metal Man rollers allow a much wider variety of materials to be run through the machine, with little adjustments, making the 555 T Gutter Machine the smallest and most versatile machine on the market.

Chop style shear and hardened tool steel cutting dies ensure long life and easy cutting of all materials up to 24 gauge steel.

Unlike other gutter roll formers, the 555 T does not require material to be left in the machine to prevent damage and misalignment when moving from job to job. The Metal Man 555 T ensures less wasted material and more profit – as much as \$1,000/year, based on only one move per day!

FEATURES:

- Free floating chromed forming rollers
- Mechanical chop style shear
- Forward and reversing switch with weatherproofed double outlet auxiliary power source and emergency stop switch
- Independently mounted, easily reversible reel stand, with adjustable-width reel
- Limited 1 year parts warranty
- Fits into the back of an 8 ft. (2.44m) pick up truck
- Runs aluminum, copper, painted or galvanized steel
- Welded tubular steel frame

AVAILABLE OPTIONS:

- Gutter stands
- Extra reel
- Cradles
- Additional support stand
- 50 HZ electric motor
- 220 Volt wiring
- CE-compliant

SPECIFICATIONS:

PART NO.: 01310P – 555 T Compact Seamless Gutter Machine

Length – 79 in. (2m)

Width – 24 in. (.6m)

Height – 47 in. (1.19m) to top of reel

Weight – Approximately 760 lbs. (345kg)

Power:

1 HP, 110V, 1 Phase TEFC motor, 13.6 AMP

Drive:

3 Drive stations – 2 polyurethane drive roller stations and 1 steel exit drive station

Shear:

Chop style shear

Speed:

Approximately 45 ft. (13.7m) per minute

Materials Formed:

11-3/4 in. (298.4mm) to 12-3/8 in. (314.33mm) wide

Steel – 24 gauge (painted, galvanized and aluminized steel)

Aluminum – .032 in. (.81mm)

Copper – 20 oz. 3/4 hard

TCSII* – 28 gauge

*TCSII is a registered trademark of the Follansbee Corporation



FEATURES/OPTIONS/SPECIFICATIONS