

METAL MAN 555 5" K-STYLE SEAMLESS GUTTER MACHINE



Great Performance & Incredible Value

Englert Inc. brings in-plant manufacturing to the job site.

Englert, Inc. revolutionizes the gutter machine industry with the **Metal Man Series 555 Gutter Machine... the most versatile to hit the market in 30 years.**

Separate polyurethane drive roller system drives all materials up to 24 gauge steel through the machine with ease. The polyurethane drive rollers are guaranteed for life against separation from the drive hubs under normal operating conditions.

Chromed free floating forming rollers eliminate the excessive pressure of driven forming rollers of yesterday. This allows a much wider variety of materials to be run through the machine, with "little or no" adjustments, making the **555 Gutter Machine** the most advanced and versatile machine on the market.

Double rack and pinion shear and hardened tool steel cutting dies, ensure long life and easy cutting of all materials up to 24 gauge steel.

Transporting the new, high tech **555 Gutter Machine** saves on coil too! When compared to yesterday's outmoded gutter rollformers. Material need not be loaded and left in the machine to prevent damage and misalignment, when moving from job to job, which means less wasted material and more profit... as much as \$1,000/year, based on only one move per day.



INDEPENDENT FORMING STATION



POLYURETHANE DRIVE ROLLERS



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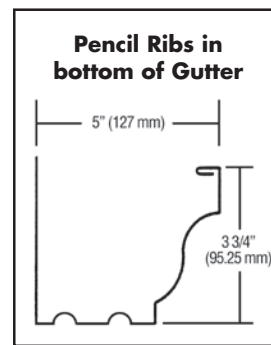
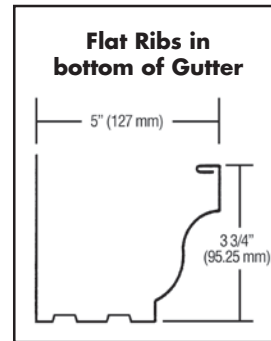
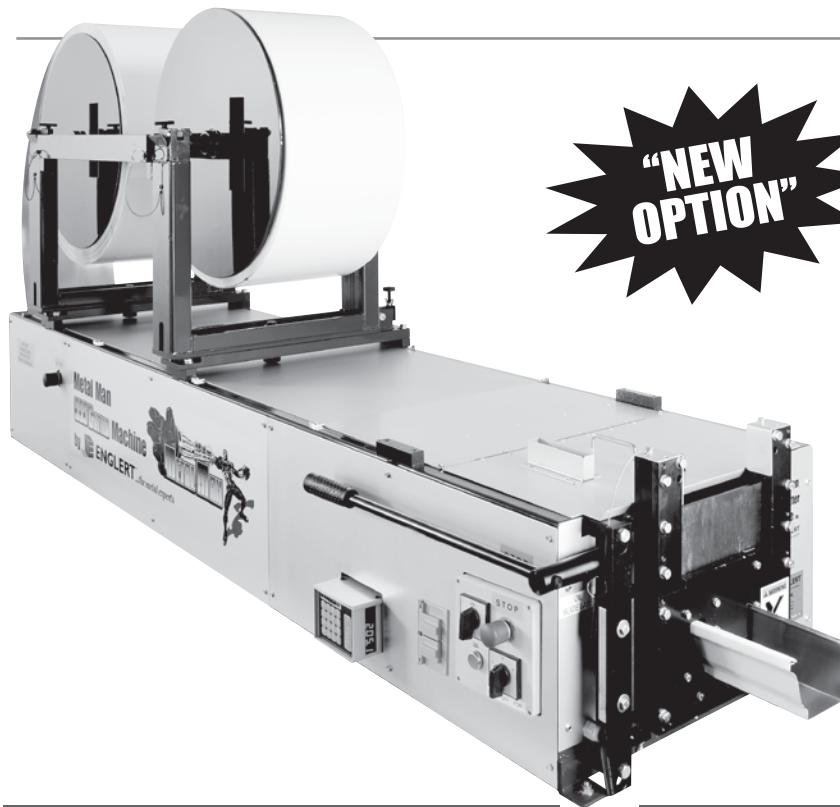


CONTROL PANEL



EXIT DRIVE STATION

METAL MAN 555 5" K-STYLE SEAMLESS GUTTER MACHINE



FEATURES:

- Free floating chromed forming rollers
- Mechanical guillotine utilizing double rack and pinion shear
- Exit end and reversing drum switch with exit end 15 amp, 120V, weatherproofed double outlet auxiliary power source and with entry end and exit emergency stop switch
- Two independently mounted easily reversible reel stands, with two adjustable width reels
- Limited 1 year parts warranty
- Fits into the back of an 8 foot (2.44m) pick up truck
- Runs aluminum, copper, painted or galvanized steel and standard terne-coated steel
- Operation and adjustment manual

AVAILABLE OPTIONS:

- Gutter stands
- Extra reels
- Cradles
- 3rd reel support stand
- 50 hz.
- 220 volt
- Convenience outlet
- CE compliant
- Free float unit

SPECIFICATIONS:

PART NO.: 01314P – 555 5" K Seamless Gutter Machine

Length – 95-1/2 in. (2.42m)

Width – 24 in. (.61m)

Height – 43-3/16 in. (1.09m) to top of reel

Weight – Approximately 1,000 lbs. (453.59 kg)

Power:

1 HP, 110V, 1 Phase TEFC motor, 13.6 AMP

Dedicated powered polyurethane drive rollers via chains and sprockets.

Shear:

Mechanical guillotine using double rack and pinion system.

Speed:

Approximately 45 ft. (13.7m) per minute

Controls:

Reversing drum switch with entry and exit end. Emergency stop switches. Forming: Factory set free floating chromed forming rollers.

Frame Construction:

Welded tubular steel frame

Maximum Gauge of Materials Formed:

11-3/4 in. (298.4mm) to 12-3/8 in. (314.33mm) wide

painted steel 24 gauge

Terne-coat Steel – 24 gauge

Galvanized Steel – 24 gauge

Aluminum – .032 in. (.81mm)

Aluminum Steel – 24 gauge

Copper – 20 oz. 3/4 hard



FEATURES OPTIONS SPECIFICATIONS